## Tender specification:

## "Copipe HSC" PE-RT/AL/PE-RT composition pipe

for surface heating and cooling systems as well as heating and sanitary installations.
The pipes and fittings dimension 16 and above are tested and registered under DVGW DW-8501AT 2407.
Oxygen tight three-layered composition pipe:

- inner layer made of PE-RT
- aluminium pipe welded end to end
- outer coating made of PE-RT
bonded by adhesive layers


## Technical data:

Max. operating pressure $\mathrm{ps}_{\mathrm{s}}$ : 10 bar at $70^{\circ} \mathrm{C}$ 6 bar at $90^{\circ} \mathrm{C}$
Bending radius, freely bended: $5 \times$ outer pipe diameter (up to dimension 26)

| Composition pipe "Copipe HSC" on rolls |  |  |  |  |  |
| :---: | :---: | ---: | :---: | :---: | :---: |
| Item no.: | Dim. | Length <br> per roll | Core Ø <br> of roll | Outer Ø <br> of roll | Height <br> of roll |
| 1541054 | $14 \times 2$ | 50 m | 400 mm | 530 mm | 125 mm |
| 1540154 | $14 \times 2$ | 100 m | 400 mm | 627 mm | 125 mm |
| 1540254 | $14 \times 2$ | 200 m | 400 mm | 700 mm | 182 mm |
| 1541055 | $16 \times 2$ | 50 m | 400 mm | 562 mm | 125 mm |
| 1540155 | $16 \times 2$ | 100 m | 400 mm | 692 mm | 125 mm |
| 1540255 | $16 \times 2$ | 200 m | 400 mm | 735 mm | 182 mm |
| 1540555 | $16 \times 2$ | 500 m | 400 mm | 900 mm | 300 mm |
| 1540160 | $20 \times 2.5$ | 100 m | 400 mm | 683 mm | 182 mm |
| 1540260 | $20 \times 2.5$ | 200 m | 400 mm | 800 mm | 250 mm |
| 1541060 | $20 \times 2.5$ | 50 m | 400 mm | 660 mm | 125 mm |
| 1541066 | $26 \times 3$ | 50 m | 500 mm | 780 mm | 182 mm |
| 1541072 | $32 \times 3$ | 50 m | 500 mm | 700 mm | 260 mm |


| Rods of composition pipe "Copipe HSC" |  |  |  |
| :---: | :---: | :---: | :---: |
| Item no.: | Dim. | Length of <br> rod | Packing <br> unit |
| 1541555 | $16 \times 2$ | 5 m | 12 rods |
| 1541560 | $20 \times 2.5$ | 5 m | 10 rods |
| 1541566 | $26 \times 3$ | 5 m | 9 rods |
| 1541572 | $32 \times 3$ | 5 m | 6 rods |
| 1541584 | $40 \times 3.5$ | 5 m | 4 rods |

Pipe dimensions for press connection system (outer diameter $x$ wall thickness): $16 \times 2 \mathrm{~mm}, 20 \times 2.5 \mathrm{~mm}, 26 \times 3 \mathrm{~mm}, 32 \times 3 \mathrm{~mm}$, $40 \times 3.5$

Pipe dimensions for screwed connection system (outer diameter $x$ wall thickness): $14 \times 2 \mathrm{~mm}, 16 \times 2 \mathrm{~mm}, 20 \times 2.5 \mathrm{~mm}, 26 \times 3 \mathrm{~mm}$, $32 \times 3 \mathrm{~mm}$
$16 \times 2 \mathrm{~mm}$ and $20 \times 2.5 \mathrm{~mm}$ also available with $4 \mathrm{~mm}, 6 \mathrm{~mm}$ or 9 mm insulation layer; meet the requirements of DIN 1988 for the protection of potable water installations (cold) against warming up and condensation. The pipe with 9 mm insulation layer fulfils the insulation requirements according to the German Energy Saving Directive (EnEV) and DIN 1988.

"Copipe HSC" PE-RT/AL/PE-RT

| $\begin{array}{c}\text { Composition pipe "Copipe HSC" on rolls } \\ \text { with 4 mm insulation }\end{array}$ |  |  |
| :---: | :---: | :---: |
| Item no.: | Dim. | Length per roll |
| 1541155 | $16 \times 2$ | 50 m |
| 1541160 | $20 \times 2.5$ | 50 m |
| Composition pipe "Copipe HSC" on rolls |  |  |
| with 6 mm insulation |  |  |$]$.

$14 \times 2 \mathrm{~mm}, 16 \times 2$ and $20 \times 2.5 \mathrm{~mm}$ also available within black, corrugated protective tube; offers additional protection against damage, UV rays and condensation.

| Composition pipe "Copipe HSC" on rolls <br> within protective tube (corrugated tube) |  |  |
| :---: | :---: | :---: |
| Item no.: | Dim. | Length per roll |
| 1541254 | $14 \times 2$ | 50 m |
| 1541255 | $16 \times 2$ | 50 m |
| 1541260 | $20 \times 2.5$ | 50 m |

Subject to technical modifications without notice.
Product range 2
ti 275-EN/20/MW
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